

NEW HIGH SPEED & HIGH PERFORMANCE MACHINES

# THE BM100 SERIES

FOR EFFICIENT BAG & FIBC MANUFACTURING

**NEW**



**FAST!**  
up to **3100SPM**

from the trusted name in  
bag machines



**Union Special**

Finest Quality

The trusted name in bag machines since 1881





## UNION SPECIAL® HAS A NEW CHOICE FOR YOUR BAG MAKING OPERATIONS THE BM111 SINGLE-NEEDLE DOUBLE LOCKED STITCH MACHINE

Sewing Speed ..... max. 3100 SPM, depending on operation  
 Stitch Length Range ..... 2-4 SPI (12.5-6.5mm)  
 Standard Setting..... 2.6 SPI (12mm)  
 Sewing Capacity..... up to 1<sup>5</sup>/<sub>32</sub>" (12mm)  
 Needle ..... 9848GF250/100  
 Thread Specs ..... Polypropylene Yarn, 1000 to 4000 Denier

### Features


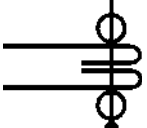
- Fast — 3100 SPM
- Self-oiling lubrication system
- Low noise & vibration
- Tractor presser foot (BM111C2 only)
- Shell design casting
- Thread control

### Benefits

- High production
- Simplified maintenance
- Less operator fatigue & longer part life
- Improved feeding across heavy seams
- Easy adjustments & maintenance
- Easily set a loose or tight stitch as needed



Tractor-type presser foot on style BM111C2

Machine Style	Description	Application	Stitch/Seam	Required Installation
<b>BM111C</b>	Single-needle double locked stitch machine with built-in thread chain cutter and plain feed. With electro-pneumatic presser foot lifter, also with guide for filler cord from the top for sealing needle punctures.	For sewing bags. For attaching filling and discharge tubes on FIBCs.	401 SSa-1 	<b>PN382A735</b> Pedestal with clutchless electronic drive positions needle up or down while simultaneously lifting presser foot.
<b>BM111C2</b>	Same as BM111C, but with longer sewing parts. Filler cord from top and bottom. Without thread chain cutter.	For seaming bags. For inserting top covers, attaching filling and discharge tubes on FIBCs.	401 SSa-1 	-or- <b>UN382G134L</b> Sewing table with clutch motor (no automatic needle positioning). Pneumatic presser foot lifter, treadle operated.



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